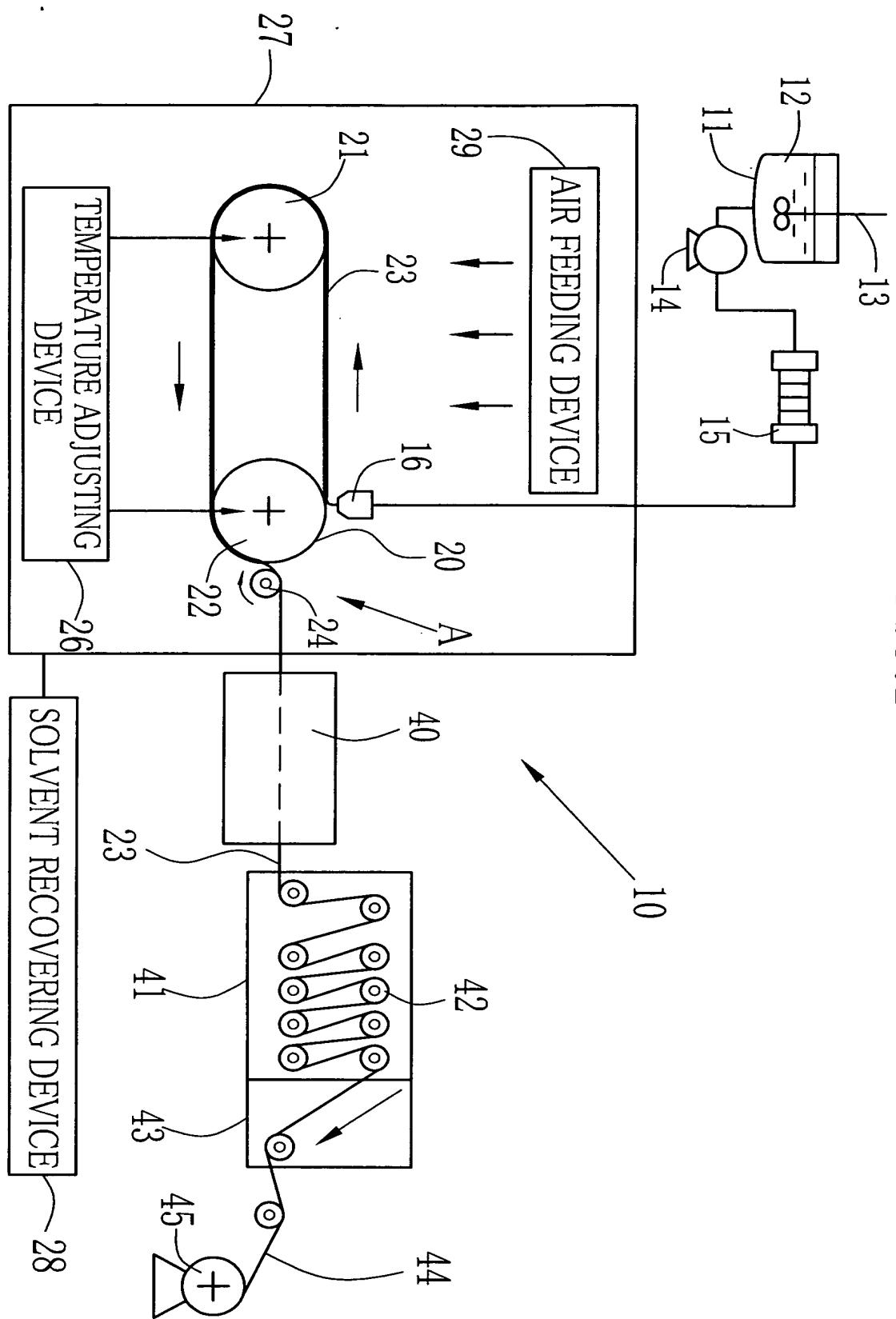
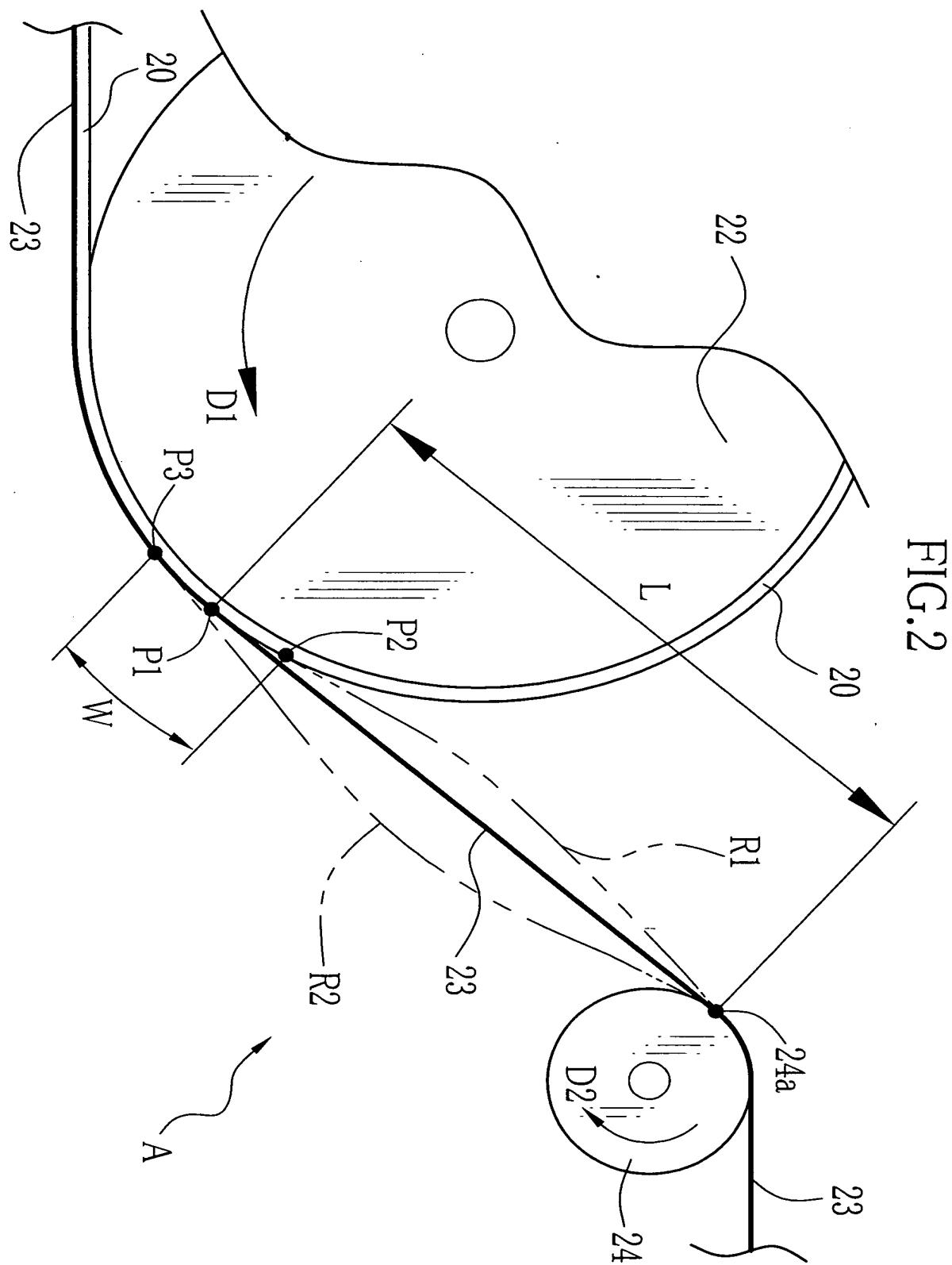


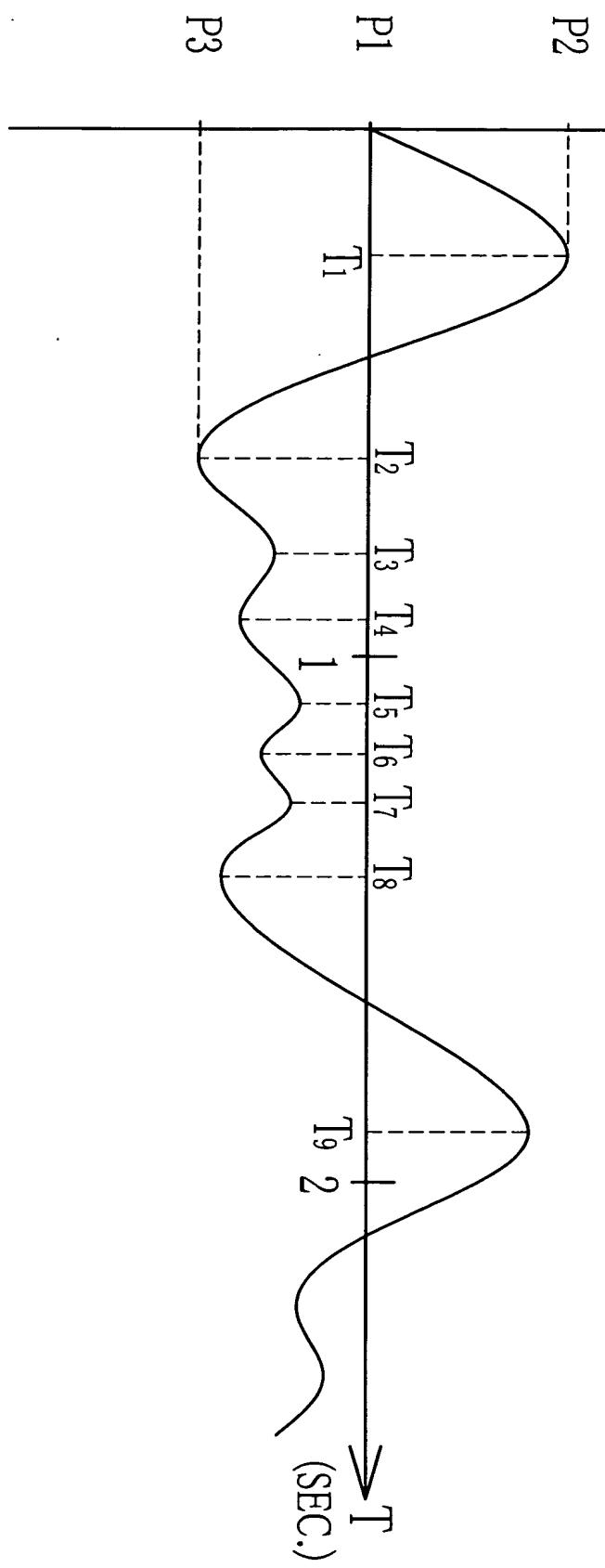
FIG.1





PEELING
POSITION
(P)

FIG. 3



PEELING LOAD

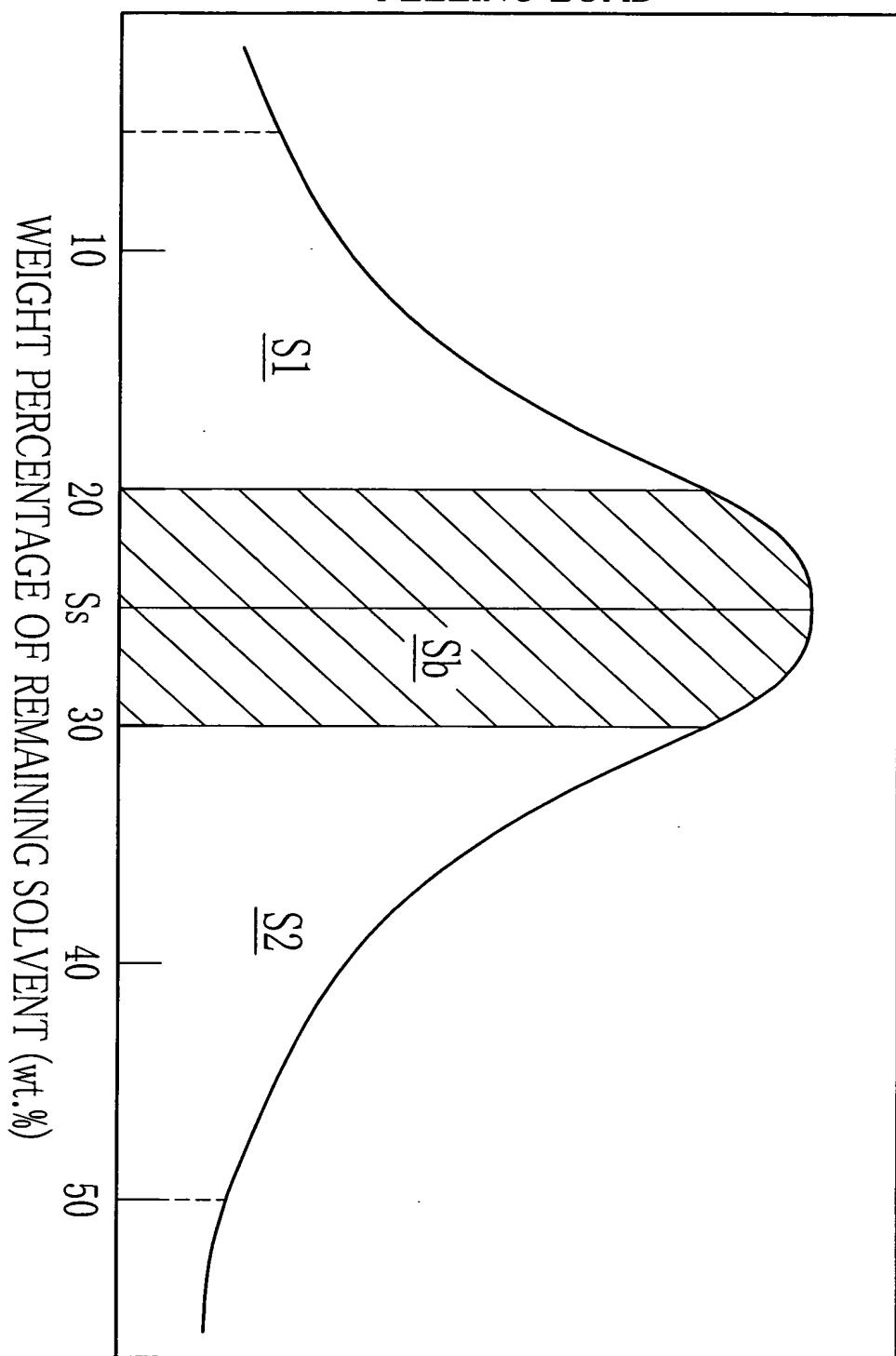


FIG.4